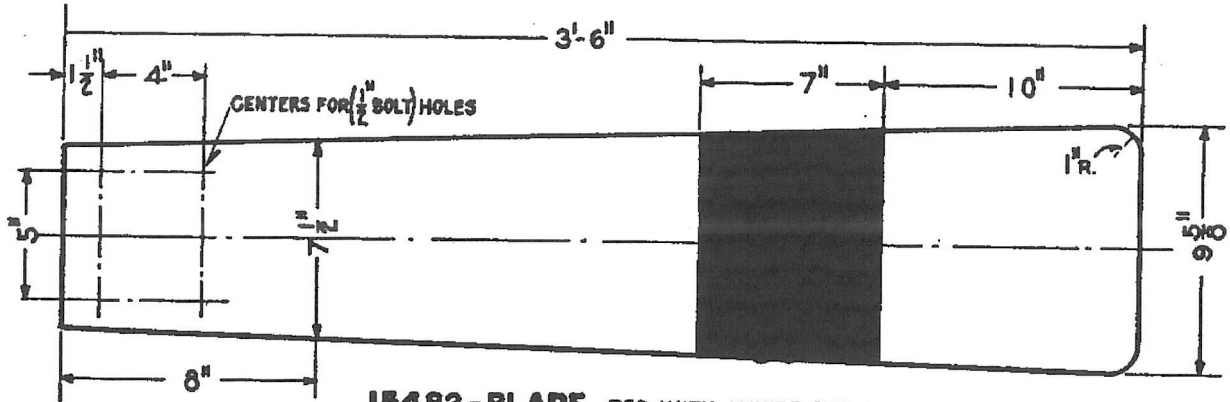
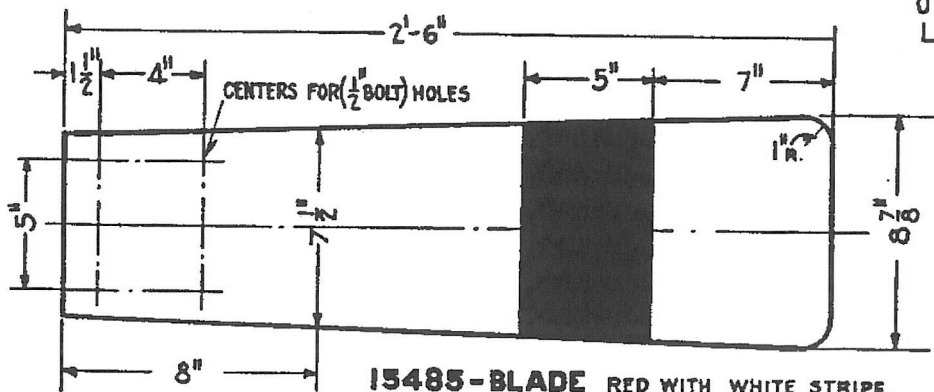


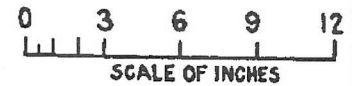
15481- BLADE. RED WITH WHITE STRIPE.
15482- " " YELLOW WITH BLACK STRIPE.



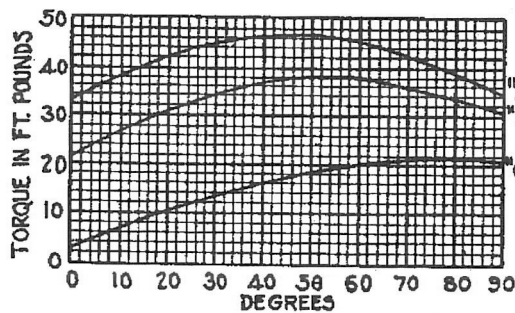
15483- BLADE. RED WITH WHITE STRIPE.
15484- " " YELLOW WITH BLACK STRIPE.



15485- BLADE RED WITH WHITE STRIPE.
15486- " " YELLOW WITH BLACK STRIPE.



NOTE: WHEN ORDERING APPARATUS OR PARTS SHOWN ON THIS PLAN GIVE NUMBER AND NAME APPEARING IN **LARGE** TYPE.



CURVES "A" AND "B" FOR BLADE, SPECTACLE AND ROUNDLS, 0°-90°.
 CURVE "C" FOR SPECTACLE AND ROUNDLS (WITHOUT BLADE AND FASTENINGS) 0°-90°.

1. BLADES SHALL BE MADE OF OPEN HEARTH ENAMELING STEEL AND ENAMELED WITH NOT LESS THAN THREE (3) COATS OF VITREOUS ENAMEL.
2. COLOR BACK OF ALL BLADES BLACK.
3. UNLESS OTHERWISE SPECIFIED, BLADES SHALL BE FURNISHED WITH FASTENINGS TO FIT A.R.A. STANDARD SEMAPHORE SPECTACLE.

WIND PRESSURE TEST:

ATTACH THE BLADE TO A.R.A. STANDARD SEMAPHORE SPECTACLE; WITH SURFACES OF BLADE, FIRST THE FRONT AND THEN THE BACK, PARALLEL TO AND TOWARDS THE FLOOR. APPLY A LOAD OF 60 LBS. AT THE GEOMETRIC CENTER OF THAT PORTION OF THE BLADE EXTENDING BEYOND THE FASTENINGS. DURING EITHER OF THE ABOVE TESTS, THE BLADE SHALL NOT TAKE A PERMANENT SET.

ENAMELED STEEL SIGNAL BLADES

ARA
 SIG. SEC.
1548